

NOMINAL SIZE NB (mm)	OUTER DIAMETER OD (mm)	THICKNESS	CALCULATED WEIGHT	
		Thk (mm)	Kg/Mtr.	Mtr/Ton
150	168.3	4.00	16.21	61.70
	168.3	4.50	18.18	55.01
	168.3	5.00	20.14	49.66
	168.3	5.20	20.91	47.81
	168.3	5.40	21.69	46.10
	168.3	5.60	22.47	44.50
	168.3	6.00	24.01	41.64
	168.3	6.35	25.36	39.43
	168.3	7.00	27.84	35.91
175	193.7	4.00	18.71	53.44
	193.7	4.50	21.00	47.63
	193.7	5.00	23.27	42.97
	193.7	5.20	24.17	41.37
	193.7	5.40	25.07	39.88
	193.7	5.60	25.98	38.50
	193.7	6.00	27.77	36.01
	193.7	6.35	29.34	34.08
	193.7	7.00	32.23	31.03
200	219.1	4.00	21.22	47.13
	219.1	4.60	24.33	41.10
	219.1	5.00	26.40	37.88
	219.1	5.20	27.43	36.46
	219.1	5.40	28.46	35.14
	219.1	5.60	29.48	33.92
	219.1	6.00	31.53	31.72
	219.1	6.35	33.31	30.02
	219.0	7.00	36.61	27.31
	250	273.0	4.00	26.54
273.0		4.50	29.80	33.56
273.0		5.00	33.05	30.26
273.0		5.20	34.34	29.12
273.0		5.40	35.64	28.06
273.0		5.60	36.93	27.08
273.0		6.00	39.51	25.31
273.0		6.35	41.76	23.95
273.0		7.00	45.92	21.78

SPECIFICATION OF STEEL TUBES FOR WATER, AND SEWAGE CONFORMING TO IS - 3589 (2001)



For thickness other than above please refer back.

TOLERANCES

- a. Outside Diameter : Pipe upto 250 NB $\pm 0.75\%$
- b. Thickness : $\pm 10.0\%$
- c. Hydro Test Pressure : 5 Mpa

Asian Tubes Limited

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